

Gutter Trim Install Guide



What good looks like

Installed and joined correctly, lengths of Gutter Trim effectively direct rain water off the roof and into the guttering system.



Integra Trim components are designed and manufactured for quick and easy installation.

In this guide, you'll learn how to prepare your project site and correctly install each Integra Trim component.

How to install lengths of Integra Trim Gutter Trim

Follow the steps in this guide to correctly install (and join) lengths of Integra Trim Gutter Trim.

Preparing for flat roof success

Ensure your roof surface (and Integra Trim Gutter Trim components to be installed) are clean, dry and free from dust and contaminants. Make sure to have the correct (and required quantities of) materials and tools, as listed below.

Materials required

- 2.5m lengths of Integra Trim Gutter Trim
- Timber batten
- Steel ringshank nails or countersunk screws
- 50mm PolyTop nails
- FlexiProof Contact Bonding Adhesive

Tools required



SCISSORS OR
CRAFT KNIFE



HAMMER



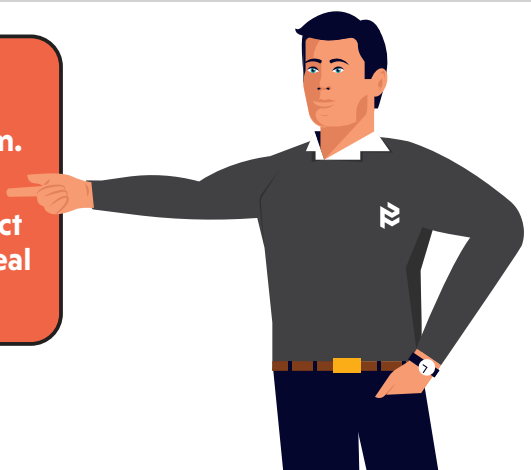
ROLLER



Things to be aware of...

Each length of Gutter Trim is covered with a protective film. Make sure to carefully peel this off before installation.

Gutter Trim is supplied with pre-drilled holes (at the correct spacing of 345mm) to ensure the optimum compression seal when securing with 50mm PolyTop nails.



Step by step instructions to install Gutter Trim

Step 1

Fix the correct length of timber batten (required width x 38mm height x 25mm depth) to the front of the fascia with steel ringshank nails or countersunk screws. Make sure the top edge of the batten is always level with the top edge of the roof decking. If a timber batten is already in place, make sure it is in good condition - or carefully remove and replace it (following the steps above).



Step 2

Hold the length of Gutter Trim back plate in place and carefully secure it to the batten by hammering-in 50mm ringshank nails* at 200mm spacings.

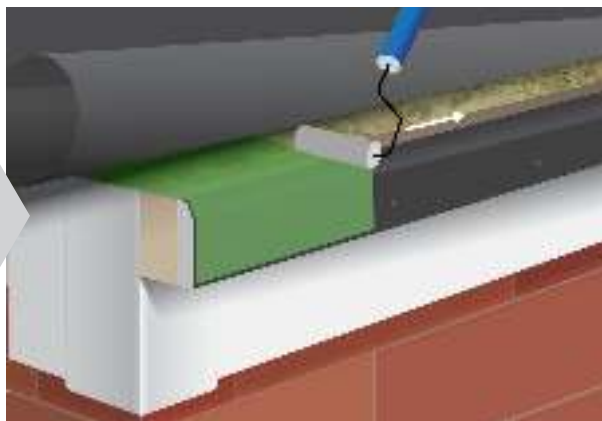
*Or use countersunk screws if preferred.



Step 3

Use a roller* to apply an even coating of FlexiProof Contact Bonding Adhesive along the exposed roof deck and top of the timber batten.

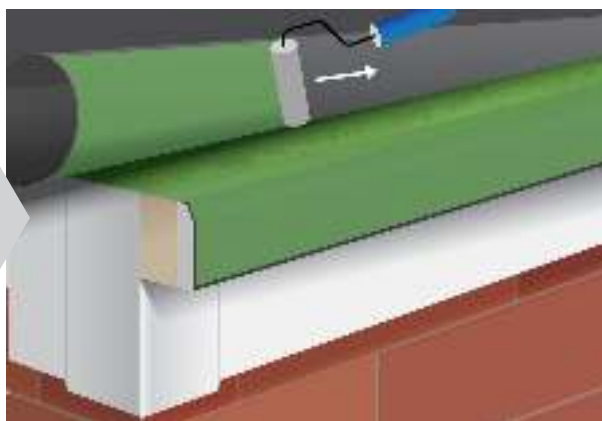
*When using FlexiProof Fleece Backed EPDM membranes, use FlexiProof Contact Spray Aerosol.



Step 4

Apply an even coat of FlexiProof Contact Bonding Adhesive along the underside of the FlexiProof EPDM membrane.

(We recommend using a roller for FlexiProof One Piece EPDM membranes and a spray for FlexiProof Fleece Backed EPDM membranes.)

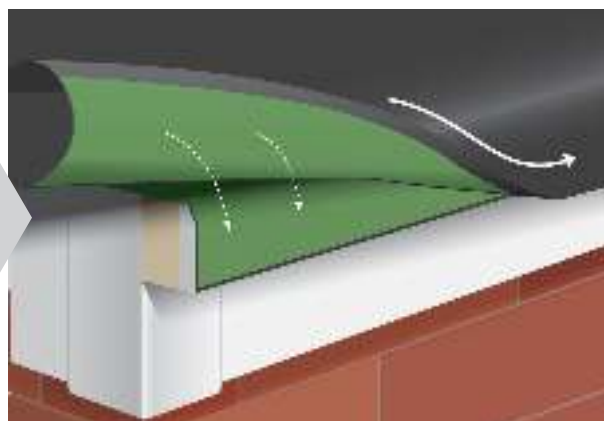


Step by step instructions to install Gutter Trim

Step 5

Carefully and evenly roll the FlexiProof EPDM membrane down the roof deck, then onto the timber batten and Gutter Trim back plate.

Make sure to smooth-out any air bubbles or creases, and confirm good adhesion, before progressing to **Step 6**.



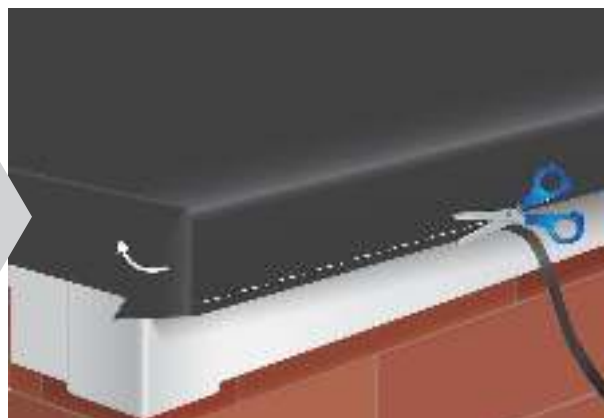
Step 6

Neatly snip-off any excess FlexiProof EPDM membrane overhanging the Gutter Trim back plate.

Fold and tuck the membrane in on the side to create a flap.



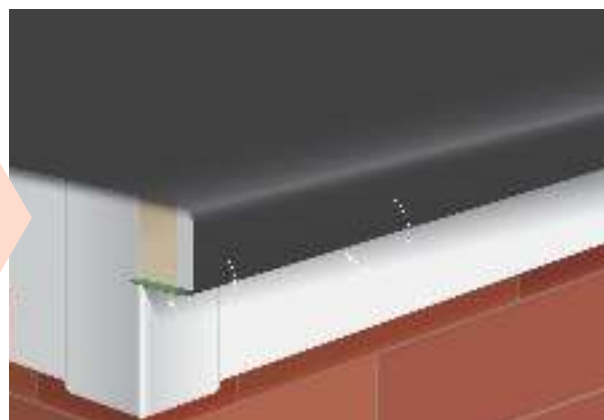
SCISSORS OR
CRAFT KNIFE



IMPORTANT

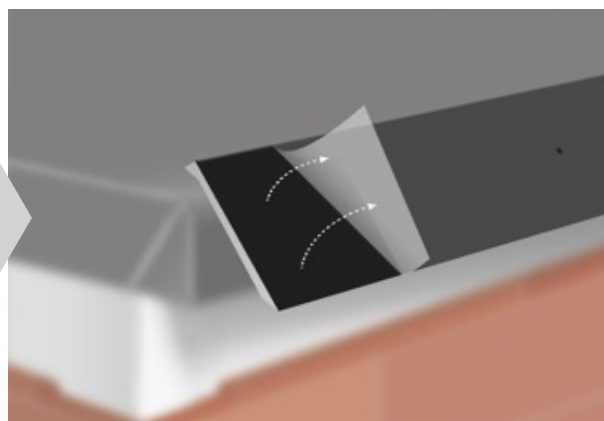
Step 6 for Fleece Backed EPDM

When installing FlexiProof Fleece Backed EPDM membranes, also use FlexiProof Contact Bonding Adhesive to stick the membrane under the batten. (This stops any excess rainwater soaking into any exposed fleece.)



Step 7

Carefully peel-off the protective film from the outside surface of the length of Gutter Trim to be installed.



Step by step instructions to install Gutter Trim

Step 8

Position the length of Gutter Trim front plate onto the Gutter Trim back plate now covered with FlexiProof EPDM membrane.

Firmly press the Gutter Trim front plate down and in to create a watertight seal between the FlexiProof EPDM membrane and the foam sealant strip along the underside of the Gutter Trim front plate.

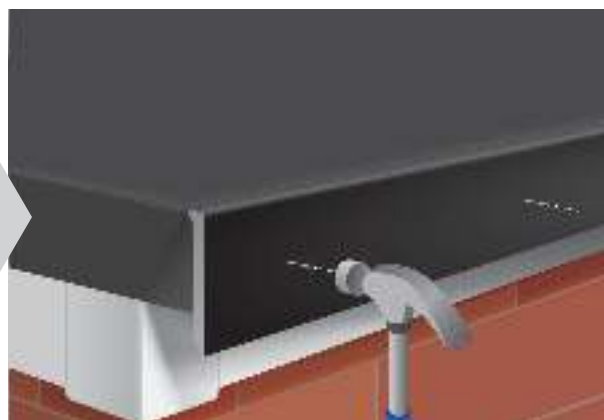
(The top edge of the Gutter Trim front plate is CAD-designed to fit slightly below the level of the FlexiProof EPDM membrane to ensure rain water is effectively directed off the roof.)



Step 9

Hold the length of Gutter Trim in place and carefully hammer a 50mm PolyTop nail into every pre-drilled hole along that section.

Refollow the steps above to install the next length of Gutter Trim.



Premium Extruded EPDM.
Fast & Safe Installation.
Long Term Success.



Superior Extruded EPDM.
Fast & Safe Installation.
Long Term Success.



Solid & Cellular uPVC Extrusions.
Fast & Safe Installation.
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